A precision built machine manufactured from an exacting design utilizing ideas and components to provide the user with a machine to meet the most demanding and varied needs of today's production and vocational woodworking.
Positive, Overload Protected Feed Mechanism

A carefully engineered feed mechanism offers speeds from 20 to 100 lineal feet per minute with built-in overload protection. A positive gear drive produces uniform power to all rolls. A safety overload clutch is provided on the drive shaft to prevent damage to the drive system. A convenient feed speed adjustment and indicator are provided to simplify machine operation. This type of drive virtually eliminates feed works related clamping problems. The feed is also reversible by means of a drum switch, allowing the operator to BACK OUT stock once it has been fed into the machine.

Choice of Drives

Direct Motor or Vee-belt Drive

The feed mechanism is driven by a 2 HP totally enclosed fan-cooled motor. This machine is available in either a Direct Motor or Vee-belt drive with 5, 7-1/2, 10, 15, 20 and 25 HP TEFC motors. Direct motor drives and Vee-belt drives operate at 3600 RPM or to the customer's order. Model shown is arranged for Vee-belt drive. A 2 or 3 HP feed motor is also available.

CAPACITY

These machines are designed to plane material 25" wide and from 1/16" to 8-3/4" in thickness. The cutterhead design allows a maximum cut of 1/2". Butted pieces as short as 4" and single pieces 12" may be planed.

Choice of Drives

Reflections Motor or Vee-belt Drive

The feed mechanism is driven by a 2 HP totally enclosed fan-cooled motor. This machine is available in either a Direct Motor or Vee-belt drive with 5, 7-1/2, 10, 15, 20 and 25 HP TEFC motors. Direct motor drives and Vee-belt drives operate at 3600 RPM or to the customer's order. Model shown is arranged for Vee-belt drive. A 2 or 3 HP feed motor is also available.

Note: The higher the cutterhead RPM the higher the noise level of the machine.

Independent Motor Gear Box for Power Table Elevation

An independent gear motor with overload clutch is available as an option providing powered table elevation. A micro switch is also provided to prevent elevating the table into the cutterhead.

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Four Knife Cutterhead with Integral Micrometer Type Knife Raising Screws

The four knife cutterhead of high carbon steel is 25" long and has a 5" cutting circle. The 5/32" x 1-1/4" x 25" knives are of high speed steel and can be quickly adjusted with the micrometer type knife raising screws machined integral with the cutterhead. The cutterhead can be quickly stopped with a convenient brake.

1. Sectional Chipbreaker Mounted Concentrically with Head

A sectional chipbreaker of 2' ductile iron sections is concentric with the cutterhead and yields to 3/8". It rises with the sectional infeed roll on heavy cuts and is fully adjustable.

2. Quickly Adjustable Pressure Bar

A heavy pressure bar is located directly behind the cutterhead. It is quickly adjustable by means of spring loaded micrometer-type adjusting screws at either end of the bar. If necessary, the pressure bar can be easily removed. Hard chrome plating is available as an option.

3. Sectional Upper Infeed Roll

All four 4" feed rolls are power driven. The upper infeed roll is the sectional type with 2" milled ductile sections. Each section yields 5/16" and the entire roll yields 3/4".

All the other feed rolls are solid steel and easily removable. The feed rolls are mounted with sealed-for-life ball bearings. To adjust the machine from rough to smooth stock a single hand lever quickly adjusts the table power feed rollers from .001 to .075.

4. Top View showing knife grinder with grinding wheel and stem in place. The grinding attachment can be left on the machine during operation with either a gravity type or collection system-type dust hood in place.

5. As Standard Equipment each machine is equipped with a conveniently placed hand brake. As an optional feature the machine may be ordered with a limit switch that shuts off power on both the cutter-head and feed motor when the hand brake is applied.

6. Positive Cutterhead Grinding indexing plate insures that each knife is ground in proper position.

7. The Northfield #7 Planer-Surfacer is shown here with a dust hood that can be attached to a central dust collection system. Model shown has the knife grinding attachment in place.
## SPECIFICATIONS

<table>
<thead>
<tr>
<th>Nominal Size</th>
<th>25&quot; x 8&quot; Straight Knife 24&quot; x 8&quot; Helical Head</th>
</tr>
</thead>
<tbody>
<tr>
<td>Actual Capacity</td>
<td>25&quot; x 8-3/4&quot; Straight Knife 24&quot; x 8-5/8&quot; Helical Head</td>
</tr>
<tr>
<td>Cylinder</td>
<td>5&quot; cutting circle, 4 knife, high carbon steel, micrometer-type knife raising screws</td>
</tr>
<tr>
<td>Knife Size</td>
<td>5/32&quot; x 1-1/4&quot; x 25&quot; high speed steel</td>
</tr>
<tr>
<td>Drive</td>
<td>Direct Motor or Vee-belt Convenienly located hand brake</td>
</tr>
<tr>
<td>Brake</td>
<td>Conveniently located hand brake</td>
</tr>
<tr>
<td>Motors</td>
<td>CUTTERHEAD: 5, 7-1/2, 10, 15, 20 or 25 HP totally enclosed, fan cooled. FEED: 1-1/2 HP totally enclosed, fan cooled</td>
</tr>
<tr>
<td>Voltage</td>
<td>208 - 220/440, 550 volt 60 cycle, 3 phase standard</td>
</tr>
<tr>
<td>RPM</td>
<td>DIRECT MOTOR DRIVE: 3600 VEE-BELT: 3600 (or to customer's specifications)</td>
</tr>
<tr>
<td>Lower Feed Rolls</td>
<td>4&quot; solid steel, power driven, sealed-for-life bearings</td>
</tr>
<tr>
<td>Upper Feed Rolls</td>
<td>INFEED: 4&quot; diameter, 2&quot; milled ductile iron sections, 5/16&quot; section yield, 3/4&quot; roll yield, sealed-for-life ball bearings. OUTFEED: 4&quot; solid steel, power driven, sealed-for-life ball bearings</td>
</tr>
<tr>
<td>Table Feed Roller Adjustment</td>
<td>Single hand lever .001&quot; to .075&quot;</td>
</tr>
</tbody>
</table>

| Feed Speed            | 20 to 100 lineal feet per minute (higher or lower available in same ratio) |
| Chipbreaker           | Ductile iron, 2" sections, concentric with head |
| Pressure Bar          | Easily adjustable with micrometer type screws |
| Maximum Stock Width   | 25" Straight Knife 24" Helical Head |
| Shortest Butted Piece | 4" |
| Shortest Single Piece | 12" |
| Maximum Stock Thickness | 8-3/4" |
| Minimum Stock Thickness | 1/16" |
| Maximum Depth of Cut  | 1/2" |
| Controls              | Double magnetic switch, single pushbutton, reversing switch on feed mechanism |
| Floor Space           | 60" x 50" |
| Base                  | Large box-type, three point mounted |
| Net Weight            | 3000 lbs. * |
| Domestic Shipping Weight | 3100 lbs. * |
| Export Shipping Weight | 3400 lbs. * |
| Cubic Export Crate Size | 137 cu. ft. |

*Add 150 lbs. if knife grinder is ordered with machine. Knife grinder must be ordered with Helical Cutterhead option. 7-1/2 HP minimum for Helical Head option. Machine requires approximately 1400 CFM airflow for dust collection.

## EXTRAS

- Shavings hood for gravity exhaust system
- Shavings hood for connection to blower system
- Knife grinder and jointing attachment
- Idler rollers for edge of table
- Dial type knife and roll setting gauge
- Limit switch for hand brake
- NEMA 12 electrics with fused disconnect
- Powerlift table
- Hard chrome plated pressure bar
- Digital readout
- 2 or 3 HP feed motor
- Neoprene covered outfeed roll
- Higher or lower feed speeds
- Modifications to customer’s order

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**Northfield HELICAL CARBIDE CUTTERHEAD**

**Cuts Maintenance**

The Northfield Helical Carbide Cutterhead offers fast maintenance compared to other helical cutterheads. Northfield's Helical Carbide Cutterhead can be jointed and hollow ground in under two hours. Machined grinding alignment grooves on cutterheads assure accurate hollow grinding on each row of bits.

**Runs Quietly**

The Northfield Helical Cutterhead runs quietly, both loaded and unloaded. Cylinders are dynamically balanced and bits are arranged in helical, or spiral rows of 20° for low noise and smooth cutting.

**Overlap Bits**

Individual bits, or teeth, in the Northfield Helical Cutterhead overlap. This staggered bit arrangement places the space between bits one row, directly in the cutting path of the bits in preceding and following rows. The result is a clean cut, free of surface ridges. Each cutterhead has 19 easily replaceable bits in a row, total of 76 bits.

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**Northfield MACHINERY BUILDERS, INC.**

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